



BORE TOL. $\varnothing A$		SHAFT TOLERANCE $\varnothing B$		LEAD IN CHAMFER			
± 0.001	Up to 3.000	± 0.003	Up to 4.000	Up to 0.500	.063 Min.	2.501 up to 3.500	.209 Min.
± 0.0015	3.001 thru 6.000	± 0.004	4.001 thru 6.000	.501 up to 1.000	.125 Min.	3.501 up to 5.000	.231 Min.
± 0.002	6.001 thru 8.000	± 0.005	6.001 thru 10.000	1.001 up to 1.500	.156 Min.	5.001 up to 7.000	.250 Min.
± 0.0025	8.001 thru 10.000	± 0.006	10.001 and over	1.501 up to 2.500	.181 Min.	7.001 up to 8.000	.281 Min.